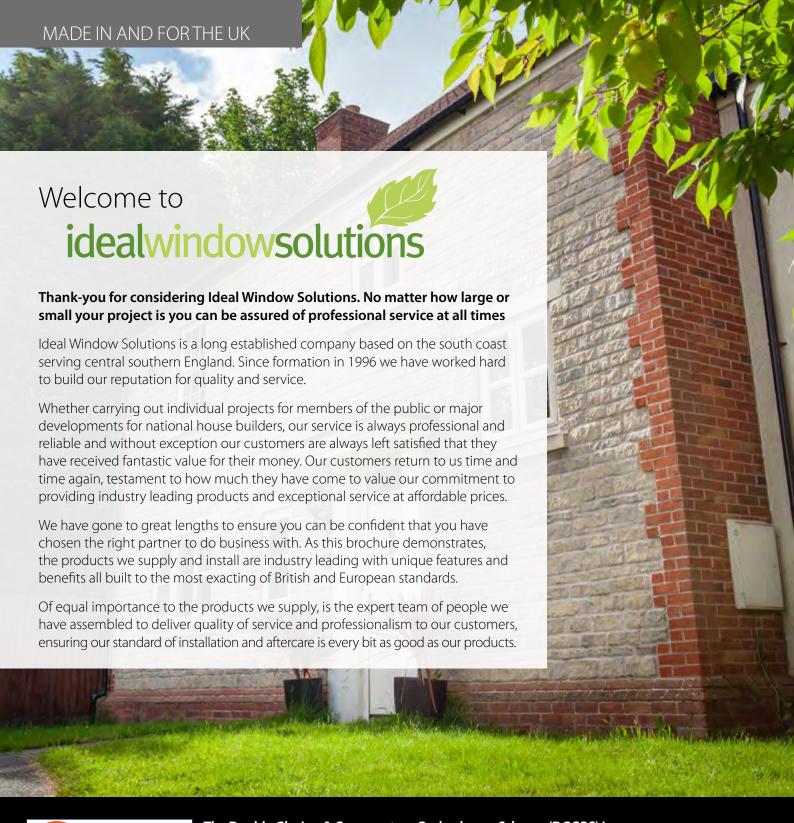


The **Complete** Collection

Uncompromised style and performance







The Double Glazing & Conservatory Ombudsman Scheme (DGCOS) is a consumer protection organisation that ensures consumers are protected when using a DGCOS accredited member. DGCOS is the only comprehensive consumer protection organisation operating within the double glazing sector and the only scheme to give consumers an advanced level of protection and confidence. DGCOS's advice to consumers is completely free of charge.

The scheme's spokesman is Nick Ross (former BBC Watchdog and Crimewatch presenter).

Ombudsman Service's is free of charge to the consumer and is completely independent of the members that subscribe to the scheme. DGCOS provides a free service to investigate any complaints. This includes:

- Free Mediation to help fully resolve any disputes
- Free Independent Inspections to assist with installation or product malfunctions (at DGCOS discretion)
- Free Access to the Ombudsman in order to conclude disputes without incurring legal fee or costs
- A Compensation Fund to ensure you're never left disadvantaged

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Proud to be Made in Britain

Security Contact details



74-77 78

MAKING YOUR HOME WARMER

Windows and doors can account for up to 25 per cent of the total energy lost from your home, so your new windows, doors, conservatory or glazed extension need to deliver – not just look great.

All of our ranges are manufactured to the highest standards, meeting and far exceeding all current regulations in the UK for window and door energy efficiency with Window Energy Ratings of up to A+ and U-values as low as 1.0W/m2K.

Whatever your choice of style or finish, it means that your new windows and doors are going to keep your home warm and secure for years to come.

Your guide to Window Energy Ratings (WERs)

Whether you're thinking about buying new double or triple-glazed windows or doors you need to know how they're going to perform.

Windows and doors can look the same, but deliver wildly different levels of performance.

Window Energy Ratings provide a simple 'traffic light system' measure of performance. This includes a combined measure of how good it is at:

- 1 Keeping draughts out,
- 2 The warmth that it adds to a property through solar-gain,

and

3 - How effective it is at stopping heat loss - something measured in construction as a U-value.

A similar scheme using different calculations also exists for doors (DERs).







WHAT MAKES OUR WINDOWS AND DOORS ENERGY EFFICIENT?

Glass

Glass is the single most important factor in defining the energy performance of your new windows and doors. Our glass supplier, is at the leading edge of innovation. With a proud reputation of being a market leader globally in glass sealed unit manufacturing.

All of the double and triple-glazed glass units that we supply use smart low-e coatings on glass - a one-way door for trapping and holding energy.

We also use warm-edge spacer bars, which separate the sheets of glass in double and triple-glazed units to put 'space' between the cold air outside and warm air inside. This cavity is filled with argon gas. It's completely inert in the environment and you can't see it but because it's denser than air. It creates a highly effective insulating barrier, helping to keep your home warm and cosy on event the coldest of days.

RADIANT HEAT

Windows, doors and glazed extensions

Our PVC-U windows and entrance doors are manufactured in the UK's leading Profile 22 Optima system, with over £18 million of investment from Profile 22 and our manufacturing partner Emplas Window Systems, you can be confident your windows and doors are the most advanced in the market today.

Our frames feature an internal 'honeycomb' multi-chamber system, which create a series of thermal barriers between the warm air inside your home and cold air outside of it (see the window technical overview on page 15).

PVC-U and composite doors

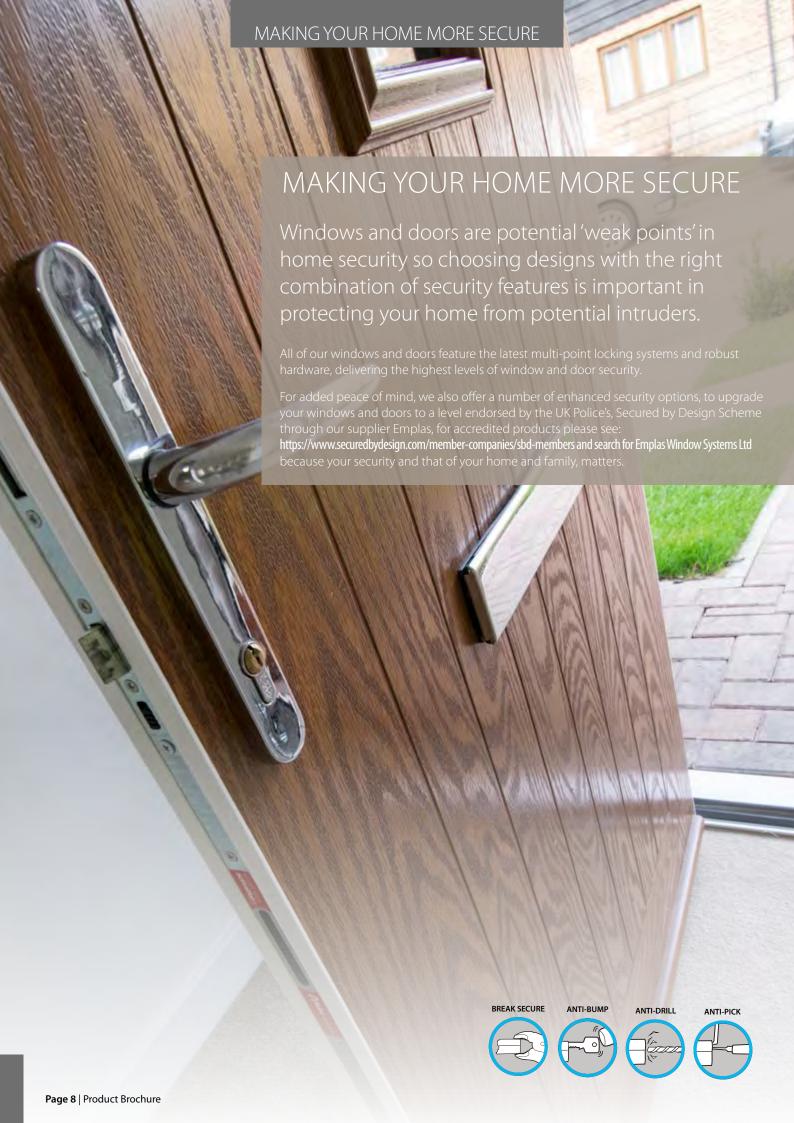
The same principles are applied in PVC-U panel and composite front and back doors. These use a tough high density polyurethane foam core in the leaf to provide exceptional levels of insulation.

The exact energy efficiency of your new door will depend on a number of different factors including the style of door and glass you choose but all feature our warm core foam technology.

This maximises the thermal efficiency of your new composite door, making it up to almost 20 per cent more energy efficient than a traditional solid timber door.

Window energy efficiency

- Low-e coatings on glass create a thermal barrier, preventing heat transfer
- 2. Warm-edge spacers used to make up glazing units create space between warm air inside and cold air outside.
- 3. Gap created by the spacer bar is filled with inert high density gas. Dense than air, it provides an additional barrier to heat transfer.
- 'Honey-comb' chambers inside PVC-U windows create multiple thermal-breaks
- 5. Thermally efficient, recycled composite material reinforcements used in place of energy inefficient steel reinforcements, further improve energy efficiency. (please note full steel may be required in some applications for structural reasons).



COMPOSITE DOORS

Our front and back door composite door ranges are supplied to the highest security levels and meet Secured by Design standards through our supplier Emplas, for accredited products please see:

https://www.securedbydesign.com/member-companies/sbd-members and search for Emplas Window Systems Ltd (when supplied with laminated glass and security letterplate).









Meets and exceeds all current building standards



Robust handles manufactured from either stainless steel, zinc or aluminium



inbuilt smart

standard

technology as



Toughened laminated glass energy efficient units provide increased resistance to attack, if selected. All glazing is supplied as Energy PLUS, incorporating 'Low E' glass and Argon filled



Recycled composite material used for strength, increased security and insulation purposes



Break secure, anti-bump anti-drill and anti-pick cylinder



Kubu Equipped Doors doors as standard. Kubu uses smart and simple technology to monitor your lock status in real time

PVC-U WINDOWS

Our windows feature the latest innovation in attack resistant and robust PVC-U frames and hardware.









Up to 6 point locking technology with two locking points per shootbolt (if selected) and double cam locking centrally



Developed to withstand even the most determined intruder.
Tested by an independent test laboratory to over 3,500N force



Patented docking system prevents sideways movement of the shootbolt when under attack (if selected)



Heavy duty bolt has up to 300 per cent greater contact area against competitor shoot-bolts (if selected)



Resistant to salt spray (BSEN1670) and cycle tested over 50,000 times for ultimate long-term performance Meets and exceeds all current building standards (when dog bolts and laminated glass are selected where appropriate)



A CHOICE OF STYLE AND FINISH AS INDIVIDUAL AS YOUR PROPERTY

Your choice of window and door design, will help to define the character of your property. From country cottage and period features of traditional box sash windows, to bold statements and contemporary urban designs, all of our windows and doors can be tailored to perfectly complement your very own 'grand design'.

Window styles

Our windows are manufactured Profile 22's new Optima PVC-U profiles - a classically sculptured (QS), a simpler, chamfered (QC) frame design or 'heritage' flush sash timber replacement. Each offering the highest levels of energy efficiency and slim stylish sightlines. Whatever your choice for your property you can be sure your new windows will be secure, energy efficient and low maintenance.



Casement



Flush Casement

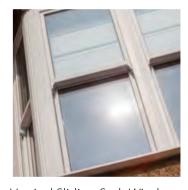




Tilt-and-Turn



Fully Reversible



Vertical Sliding Sash Windows





WINDOWS - TECHNICAL OVERVIEW

Our window ranges are the product of over £18 million of investment in energy efficiency, security and system development.





- 1 Slim sightline window frame featuring sculptured, chamfered and flush framing options plus extensive choice of colour and finish options
- 2 Thermally efficient outer frame featuring six 'honeycomb' chambers and five chamber sash
- 3 Energy efficient recycled composite material or full steel reinforcement options
- Deeper drainage channels carry water away quickly improving weather performance

- 5 10mm cover on weather seals for ultimate weather tightness
- 6 Specially designed hardware fixing points and local thickening of frame walls to improve screw retention improving security
- 7 High security internal glazing system
- 8 Energy efficient double and triple-glazed glazing options featuring warm-edge spacers and low-e coatings to achieve WERs of up to A+ and U-values as low as 1.0W/m2K
- 9 Up to 6 point locking technology with two locking points per shootbolt and double cam locking centrally. Patented docking system prevents sideways movement of the shootbolt when under attack
- Meets and exceeds all current building standards including PAS24 (PAS 24 requires dogbolts and laminated glass where applicable)

CHOOSING THE RIGHT STYLE OF WINDOW FOR YOUR HOME

Every home is different, which is why we offer a wide range of window styles and colour options. Making the right choice is about working out not only the best fit to the character of your property but also thinking about how you want to live in it.

Choosing a window style is the starting point. The handles or any colour or finishes you then add, will further define the appearance of not just your windows but your home as a whole. We'll work with you to help you make the perfect choice.

FRAME DETAILING

Our casement, tilt-and-turn and fully reversible windows are available in a choice of sculptured, chamfered or flush frame systems.



SCULPTURED DETAIL

Sculptured detailing offers a more traditional decorative finish replicating the curves found on traditional timber windows.



CHAMFERED DETAIL

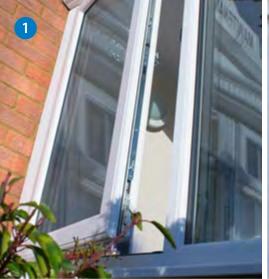
Chamfered detailing features a more contemporary and simpler bevelled edge, with straight sightlines.



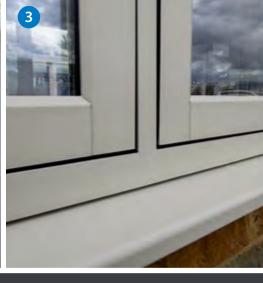
FLUSH SASH DETAIL

Our flush-frame windows feature a dedicated slim-line window sash which sits flush with the outer frame. This recreates the aesthetic of a period casement timber window in a low maintenance and energy efficient option.

Mechanical joints as shown are available when selected.









CLASSIC CASEMENT

Timeless and with classic appeal, our range of beautiful and flexible casement windows can be designed to complement period properties or contemporary homes delivering perfectly balanced sightlines.

2 FRENCH CASEMENT

Featuring the same classic styling, our french casements are designed so that they don't require a central mullion (upright). Opened, it means views are uninterrupted. With no fixed mullion, you can be confident our windows comply with the fire regulations for escape.

3 FLUSH CASEMENT

Outward opening top hung casement windows are a contemporary British design with 90° mechanical-joints on the Optima Flush sash casement, which combines a technically advanced multi-chamber PVC-U system with traditional timber sightlines.

4 TILT-AND-TURN

The ideal solution where external access is an issue, tilt-and-turn windows can be swung into a room for cleaning. Streamlined and contemporary, they're great for wide variety of properties.

5 FULLY REVERSIBLE

Like tilt-and-turn windows, fully-reversible windows are great where access for cleaning can be a problem rotating 180°. This advanced solution is also available in a flush casement finish.

VERTICAL SLIDING SASH WINDOWS

The classic choice for Georgian, Victorian and Edwardian properties, our box sash windows bring 21st century innovation and energy efficient to period styling.

🤊 GEORGIAN ASTRAGAL BARS

Our georgian astragal bar range allows you to bring additional period character your design. Running horizontally or vertically across the glazed units of your casement or sliding sash windows, astragal and georgian bars replicate the appearance of the jointing between panes of glass on a traditional Georgian window.









Our range of elegant and ergonomically designed handles bring form to functionality. Designed to fit naturally into the user's hand, they exude quality to the touch.

Beautifully crafted, our Signature[™] hardware range is available in premium quality white and black powder coated finishes; chrome plated; and gold and satin electroplate finishes.





WINDOW COLOUR AND WOOD-GRAIN FINISHES

Colour is a powerful design tool.

It can make your windows and doors seamlessly blend into the materials that surround them, delivering a subtle finish, which suggests that they have always been there.

It can drive bold statement designs which exude contemporary sophistication.

Or colour can sit anywhere in between – the choice is yours.

Our extensive colour and finish range from traditional woodgrain options, to contemporary greys and subtle creams and whites brings incredible design flexibility to low maintenance and energy efficient PVC-U windows and doors.

All colours are a visual representation only.







^{*}Colours above show our standard colour range available for windows.







THE CHOICE IS YOURS

Our extensive colour and finish range from traditional woodgrain options, to contemporary greys and subtle creams and whites brings incredible design flexibility to low maintenance and energy efficient PVC-U windows and doors.





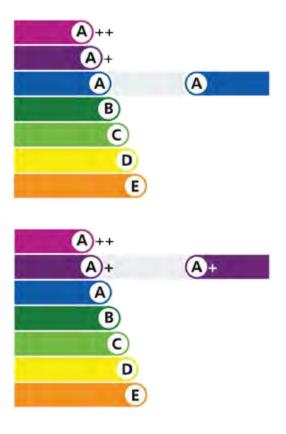




WINDOW ENERGY EFFICIENCY

Building Regulations may dictate minimum standards but our energy efficient double and triple-glazed windows go far beyond, keeping you warmer and saving you money, year round.

Achieving Window Energy Ratings of up to A+ and U-values as low as 1.0W/m2K, our windows are designed to be energy efficient from the inside out.





ENERGY EFFICIENT FRAMES

Our window frames feature five thermally efficient internal chambers in the sash and six in the outer frame. This thermally efficient 'honey-comb' creates a series of barriers between the heat inside your home and cold air outside.

We enhance frame energy efficiency even further whenever possible, by swapping highly conductive steel for far more thermally efficient and ultra-strong recycled composite material reinforcements.

HIGH PERFORMANCE GLAZING UNITS

All of the double and triple-glazed glass units that we supply, are via our glazing partner. We use smart low-e coatings on our glass - a one-way door for trapping and holding energy.

We also use warm-edge spacer bars which separate the sheets of glass in double and triple-glazed units to put 'space' between the cold air outside and warm air inside, insulating it in the process.

You can therefore be assured of advanced thermal efficiency in a beautifully crafted and low maintenance window.

Triple Glazing



Double Glazing



TYPICAL WERS

Achieves A with double glazing* A+ achievable with triple glazing*

- *A on Flush casement with 24mm double glazing. 4/16/4 clear/Total+
- ** Except Flush Casement Window and Vertical Sliding Sash. Standard 36mm triple achieves A-

TYPICAL U-VALUES

Achieves 1.3 W/m2K with double glazing*
Achieves as low 1.0 W/m2K with triple glazing*

- * 1.3 W/m²K on flush casement window
- Casement Window or Vertical Sliding Sash Window.



RESIDENCE 9

is a window and door system designed to authentically replicate 19th Century timber designs.

The traditionally elegant flush exterior and stylish decorative interior create that classic aesthetic. The twist is a modern composite material which lends itself to the sometimes frantic pace of modern living by being virtually maintenance free; no painting or staining required!

It also has the added benefit of uniquely engineered 'easy clean' rebates which can be easily wiped clean meaning your windows remain looking their best with the minimum of effort, so you can spend more time doing the things you love.

Rg







RESIDENCE 9

SOPHISTICATED PERFORMANCE

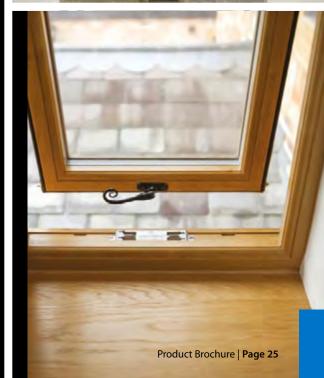
A combination of design, innovation and technological advancement is how Residence 9 outperforms many other systems. It can accommodate triple or double, highly efficient glazed units with market leading thermal and acoustic performance. It achieved one of the highest classifications on the British Standard weather test due to its robust design, and has the option of steel reinforcements (if required) to attain the maximum sizes to recreate grand entrance screens through to exceptional bays.

BEST OF BRITISH

Residence 9 is proud to be designed and made in the UK. It was created with the enduring designs of British architecture in mind and has many bespoke options that can satisfy a range of homes from the grandeur of stately homes, to the solid good looks of Georgian and Victorian, right through to the present day. As well as a stunning range of windows, it can be incorporated into fabulous French, Residential and Composite doors and elegant Orangeries and Garden Rooms. All of these are available in a handpicked collection of heritage colours that can be personalised to match existing furnishings by choosing a different colour inside to outside.









RESIDENCE 9



Lines and proportions

We've thought of it all: the right-sized frame with the right-sized window, and transoms, mullions and dummy sashes that create the authentic appearance and lines of a traditional flush casement. The shape is chamfered on the outside to shed the rain, and for indoors we incorporate a sculptured bead for that classical feel.



Chamfered style externally

Sculptured Bead internally

FLUSH CASEMENT TECHNICAL OVERVIEW







- 1 Slim sightline window frame, with extensive choice of colour and finish options
- 2 Thermally efficient outer frame featuring six 'honeycomb' chambers and five chamber sash
- 3 Energy efficient recycled composite material or full steel reinforcement options
- Deeper drainage channels carry water away quickly improving weather performance

- 5 Specially designed hardware fixing points and local thickening of frame walls to improve screw retention improving security
- 6 High security internal glazing system
- 7 Energy efficient double glazed options featuring warm-edge spacers and low-e coatings
- 8 Up to 6 point locking technology with two locking points per shootbolt and double cam locking centrally. Patented docking system prevents sideways movement of the shootbolt when under attack
- 9 Meets and exceeds all current building standards





CONSERVING & ADVANCING

Our PVC-U Flush Casement windows are virtually indistinguishable from timber but have two major advantages. Firstly, they are more affordable and can make a huge improvement to the comfort and appearance of a property where timber alternatives may be prohibitively expensive.

Secondly, their insulating qualities, easy maintenance and recyclability make them an environmentally-friendly alternative.

Our sightlines are spot on. Our Flush Casements have perfectly balanced dummy sashes and there is a deep bottom rail available. There is a great selection of period colours and wood-effect finishes, including a timber-grained, white or cream painted effect, which avoids potential unease about the smooth surface of PVC-U.













Energy Standard





KEEP YOUR HOME WARM AND COMFORTABLE

Keeping your home warm can be challenging when energy prices are rising. Choosing windows with Planitherm Energy Standard glass can help to combat this.

The special coating on our glass captures the warmth from natural daylight, and stops 56%* more internal heat escaping than older-style double glazing. So, it will cost you less to keep your home warm.

HOW IT WORKS

The crystal clear, microscopic coating applied to the inner pane of glass allows more light and heat into the room, helping to warm it, while keeping more heat in too.

BENEFITS

- Improved energy efficiency
- Can help lower energy bills

WHERE TO USE IT

Ideal for standard windows in any room, but not ideal for south- or west-facing rooms with sunny aspects or large glazed areas.

Outer pane	4mm PLANICLEAR
Inner pane	4mm PLANITHERM TOTAL+
Cavity	20mm Argon gas filled Warm edge spacer

^{*}Compared with a 4mm/16mm cavity/4mm (uncoated) Double Glazed Unit filled with air. **Calculated from UV transmittance in accordance with EN 410.



Comfort











Choose better security and better sleep

Disturbed by outside noise? Concerned about security? Choosing windows with Planitherm Comfort can help provide the answer.

With a built-in transparent layer, Comfort glass is much tougher to break through than standard, unlaminated glass. Ideal for bedrooms or street-facing rooms, the layer also reduces noise by 23%*, helping to improve your overall well-being. As an added bonus, it also blocks 99%** of UV rays, helping your furnishings to look as good as new for longer.

HOW IT WORKS

The transparent layer laminated between two panes of glass creates a strong barrier, dampens noise and blocks over 99%** of UV light.

Outer pane	6.8mm STADIP SILENCE (6.8mm Acoustic Laminated Glass)
Inner pane	4mm PLANITHERM TOTAL+
Cavity	18mm Argon gas filled Warm edge spacer

BENEFITS

- Helps protect against burglary and vandalism designed to meet the official police security initiative 'Secured by Design' standard
- Reduces unwanted noise
- Improved energy efficiency
- Reduces fading of your furniture

WHERE TO USE IT

Ideal for standard windows in any room, particularly bedrooms for a peaceful night's sleep, or those overlooking busier streets where noise and/or security are a concern.

^{*}Compared with a 4mm/16mm cavity/4mm (uncoated) Double Glazed Unit filled with air. **Calculated from UV transmittance in accordance with EN 410.



Comfort Plus













MAKE YOUR HOME INTO THE ULTIMATE SANCTUARY

For the perfect balance of light, warmth and comfort choose Planitherm Comfort Plus.

An invisible coating is specifically designed to block out 50% of external heat from the sun while keeping in 59%* more internal heat. Your home will be cooler in summer and warmer in winter.

Particularly useful for large glazed areas, such as bi-fold or patio doors, and for south- and west- facing rooms with sunny aspects. The glass is also combined with a built-in transparent layer to give you all the comfort features of the Comfort option.

HOW IT WORKS

The special clear coating on the glass reflects away heat from the sun, while optimising heat retention in the room. The transparent, laminated layer creates a strong barrier, dampens noise and blocks 99%** of UV light.

Outer pane	6.8mm STADIP SILENCE (6.8mm Acoustic Laminated Glass)
Inner pane	4mm PLANITHERM ONE T
Cavity	18mm Argon gas filled Warm edge spacer

BENEFITS

- Blocks out heat from the sun's rays, giving you greater control of your internal temperature
- Improved energy efficiency
- Helps protect against burglary and vandalism designed to meet the official police security initiative 'Secured by Design' standard
- Reduces fading of your furniture
- Reduces unwanted noise

WHERE TO USE IT

Ideal for homes with large glazed areas, bi-fold doors and south- and west-facing aspects. Excellent choice for both new builds and renovations.

^{*}Compared with a 4mm/16mm cavity/4mm (uncoated) Double Glazed Unit filled with air. **Calculated from UV transmittance in accordance with EN 410.

Comfort Feature	Energy Standard	Comfort	Comfort Plus
Energy Efficiency	✓	✓	✓
Enhanced Security		✓	4
Noise Reduction		✓	✓
Furniture Fade Protection		✓	4
Reduce Overheating			✓



With Planitherm, energy efficiency comes as standard.

A special coating on our glass helps stop heat escaping, so you'll use less energy to keep your home warm. Our Energy Standard and Comfort glazing captures and makes use of the warmth from natural daylight, while Comfort Plus helps limit and control it – ideal for very sunny rooms.



Help protect your family from break-ins and vandalism.

Our high-security transparent layer on Comfort and Comfort Plus glass makes them much tougher to break through than standard, unlaminated glass. When used in an approved window frame, they're designed to meet the official police security initiative 'Secured by Design' standard,' so you'll feel safer and more secure in your home.



Make your home a peaceful respite from the world outside.

Perfect for bedrooms to ensure a good night's sleep, a built-in acoustic layer keeps exterior noise exactly where it belongs – outside. If you live on a busy road or close to other disturbing sounds, noise control glazing should be on your list.



Keep your furniture looking newer for longer.

Prolonged exposure to ultra-violet light from the sun will contribute to your furniture and curtains fading over time. Our hidden layer of protection on Comfort and Comfort Plus glass blocks out 99% of the sun's UV rays. Think of it as sun-block for your sofa, curtains and carpets.



Perfect balance of light and warmth.

Rooms with lots of glass will give you a great view, but the warmth from natural daylight can make it uncomfortably hot on sunny days. Our Comfort Plus glass has a special coating designed to keep out heat from the sun's rays, for a comfortable and bright environment and greater control of your internal temperature. It's particularly suited for south- and west-facing rooms with sunny aspects, or larger glazed areas such as bi-fold and patio doors.



PVC-U PANEL FRONT AND BACK DOORS - TECHNICAL OVERVIEW

Our PVC-U infill panel doors, like our composite front and back doors (see pages 44-45) employ cutting-edge innovation to keep your home warm, secure and weathertight.













Be sure it's secure

All our PVC-U doors are Kubu equipped as standard, see page 50

- Robust vacuum and pressure bonded panel, featuring reinforced core and 'type A' fire resistant and thermally efficient expanded polystyrene insulation
- Choice of contemporary and traditional designs
- Secure energy efficient door frame, featuring localised thickening of walls, providing increased screw through pull and hardware retention

- Multi-point locking mechanism and high security keep
- Anti-pick, anti-bump and anti-drill door locking cylinder. (if selected)
- High performance gaskets provide superb weather sealing
- Energy efficient decorative glazing options
- Choice of standard PVC or low aluminium threshold options

- Choice of colours and woodgrain finish options. See page 41
- 10 Meets and exceeds all current requirements under building regulations, when specified
- Optional dog bolts an additional burglar deterrent





We have created a specially selected range of PVC-U panel doors, designed to bring style and elegance to any home.

Combined with a wide choice of colour and decorative glazing options, finding the perfect new door for your property is easy.



BUCKINGHAM

The Buckingham is a highly flexible half-glazed door option. Bringing light into your home it can be installed as either a front or back door. It's defined by its subtle octagonal moulded detailing in the bottom panel. **Shown here with Everglade™ glass**



ARTEMIS

The Artemis is another classic door design. Suited to use as either a front or back door, it features two half leaded door lights, which allow light to flood into a hallway or kitchen.

Shown here with Charcoal Sticks™ glass



SANDRINGHAM

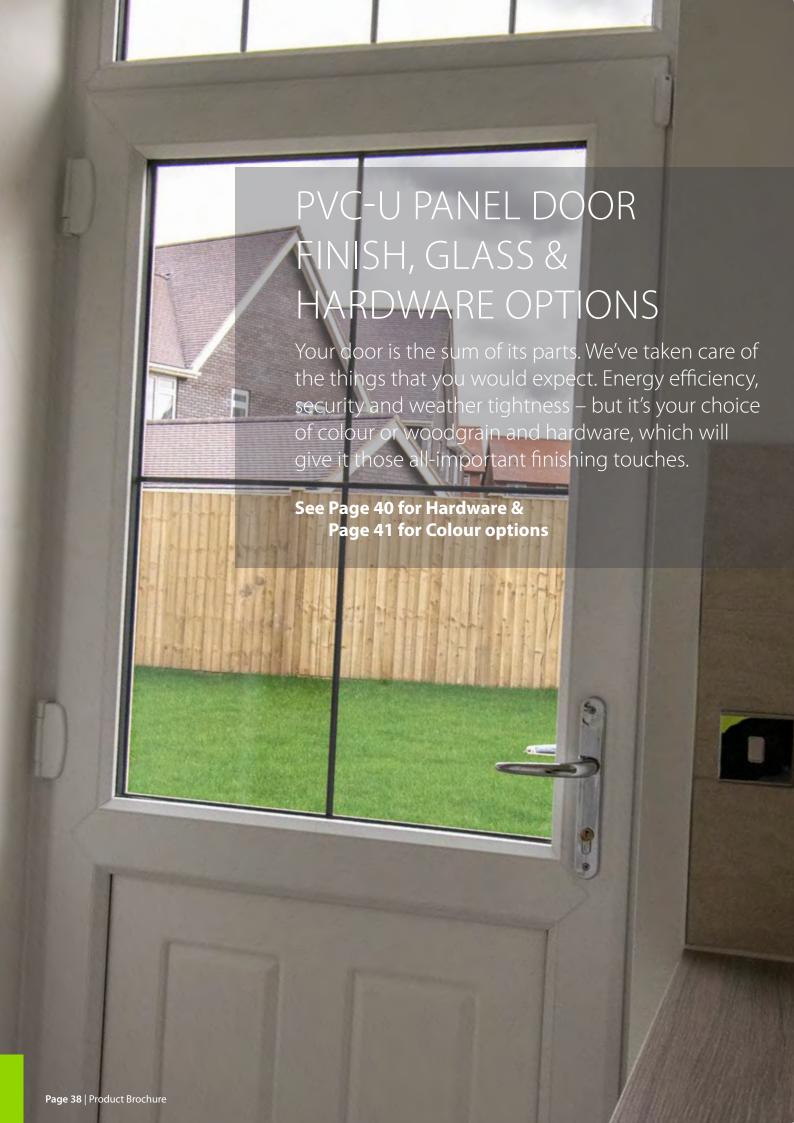
The classical front door, the Sandringham features an energy efficient solid design providing a high level of security and a half-moon door light, with Georgian Bar detailing.

Shown here with Florielle™ glass



MADRID

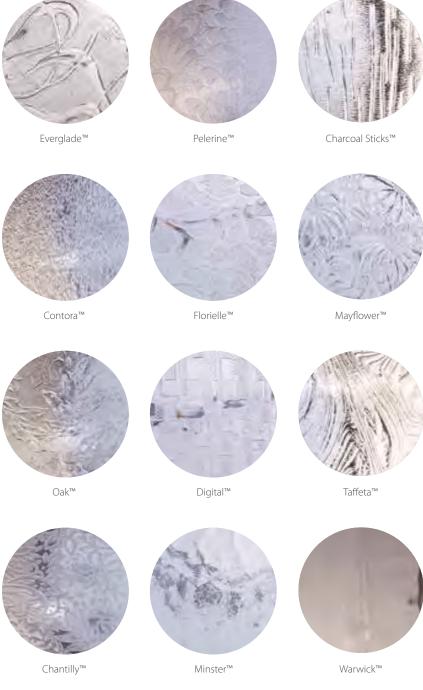
The Madrid brings classical styling to your home.
Two large door lights with arched focal points bring light into your home making this beautifully styled front door a popular and flexible choice. Shown here with Contora™ glass



OBSCURE GLASS OPTIONS

PRIVACY FOR YOUR HOME

Alongside colour, your choice of glass will shape the appearance of your door. Whether you choose a simple privacy glass or decorative glass finish, all of the glazing units we supply are internally beaded and feature A-Rated energy efficient glass.









Please note double glazed options, do not come as laminated / SBD as standard

HANDLES, HARDWARE & DOOR FURNITURE

Your door handle is the part of your new door that you'll touch each and every day. Your letter plate, choice of knocker, all come together to put the all-important finishing touches to your new door.

Whether you're designing a contemporary, bold, statement door, or recreating the timeless charm of a period installation, we can offer you the perfect choice of lever, pad lever, heritage or contemporary pull handles available in white, gold, chrome black and satin finishes.



We also offer a Long Lever easier to grip Handle (3rd column above) which offers a greater, smooth action and low operating forces required to operate handle. The ample lever-to-door surface clearance option, are Compliant with Document M of the The Disability Discrimination Act (DDA), which states that the door handle needs to be able to be operated one handled without tightly grasping or any twist on the wrist.

Stainless steel options are available, for ultimate corrosion resistance which come with a 10 year guarantee. These are shown in the 1st column above. Standard Black and White Zinc / Aluminium hardware is also covered with a 10 year guarantee.

Appearance and finish on hardware is subject to change. Also please take into account that the product photography may slightly differ from the physical item in terms of color, due to lighting during photo shoot and the print reproduction process.

COLOUR OPTIONS

Colour is a powerful design tool.

It can make your PVC-U windows and doors seamlessly blend into the materials that surround them, delivering a subtle finish, which suggests that they have always been there.

It can drive bold statement designs which exude contemporary sophistication.

Or colour can sit anywhere in between - the choice is yours.

Our extensive colour and finish range from traditional woodgrain options, to contemporary greys and subtle creams and whites brings incredible design flexibility to low maintenance and energy efficient PVC-U windows





(Brown Base)



White Grain / White



Rosewood /

Cream / White (White Base)



Light Oak / Light Oak (Tan Base)



Anthracite Grey Smooth / Anthracite Grey Smooth (Grey Base)



Anthracite Grev Smooth / White PVC-U (White Base)



White Grain / White Grain (White Base)



Anthracite Grey / White PVC-U (White Base)



Cream (Cream Base)



Black Brown / Black Brown (Brown Base)



White PVC-U (White Base)



White



(White Base)

Agate Grey / White (White Base)



Slate Grey / White (White Base)



Claystone/ White (White Base)



Chartwell Green/ White (White Base)



Pebble Grey/ White (White Base)

Sage Smooth/ (White Base)



NOT ALL DOORS ARE MADE EQUAL

Our composite doors combine the latest innovations, to keep your home warm and secure, whatever the weather.

Emulating the natural beauty of wood with an energy efficient warm core technology and high security multi-point locking system, our composite doors are an elegant addition to any home.

COMPOSITE DOOR

Composite front and back doors emulate the natural warmth of timber but without the maintenance. Secure, thermally efficient and available in a wide variety of traditional and contemporary designs, they're a stunning addition

to any home.













HIGHEST SECURITY LOCKING

Our doors are manufactured to the highest security standards, featuring multi-point locking mechanisms, keeps and handles as standard. They're anti-lift, anti-drill and anti-pick, meeting and exceeding all current building standards (when laminated glass and security letterplate is incorporated).

2 INSULATED THERMALLY EFFICIENT CORE

Our doors are manufactured from a thermally efficient and tough high density polyurethane foam core. They're tested to be almost 20 per cent better at keeping the warmth inside your home and your energy costs lower, than a traditional solid timber door

3 SOUND INSULATION

The polyurethane core offers great sound insulation, reducing outdoor noise by an average of 31dB

4 COLOUR CHOICE

Choose from 9 through-colour standard finishes or a choice of 37 Premium colour options, making the colour choice for your home as individual as you are

DOOR FURNITURE

Define your style with a choice of handles, letter-plates, door knockers and spy holes available in satin, white, gold, chrome and black finishes (see page 40)

6 MOBILITY

All of our doors come with an optional mobility low threshold, ideal for wheelchair use or with pushchairs. This option complies with Document M of the Building Regulations (when ramps are selected)

NATURAL TIMBER

The appearance of natural timber but without the maintenance. Composite doors emulate the natural appearance of a traditional timber door but without the associated maintenance. They won't warp or expand and don't require painting

8 ENERGY EFFICIENT GLAZING

Our doors feature the latest in energy efficient double and triple-glazed glass technology to keep your home warmer.

9 HINGES

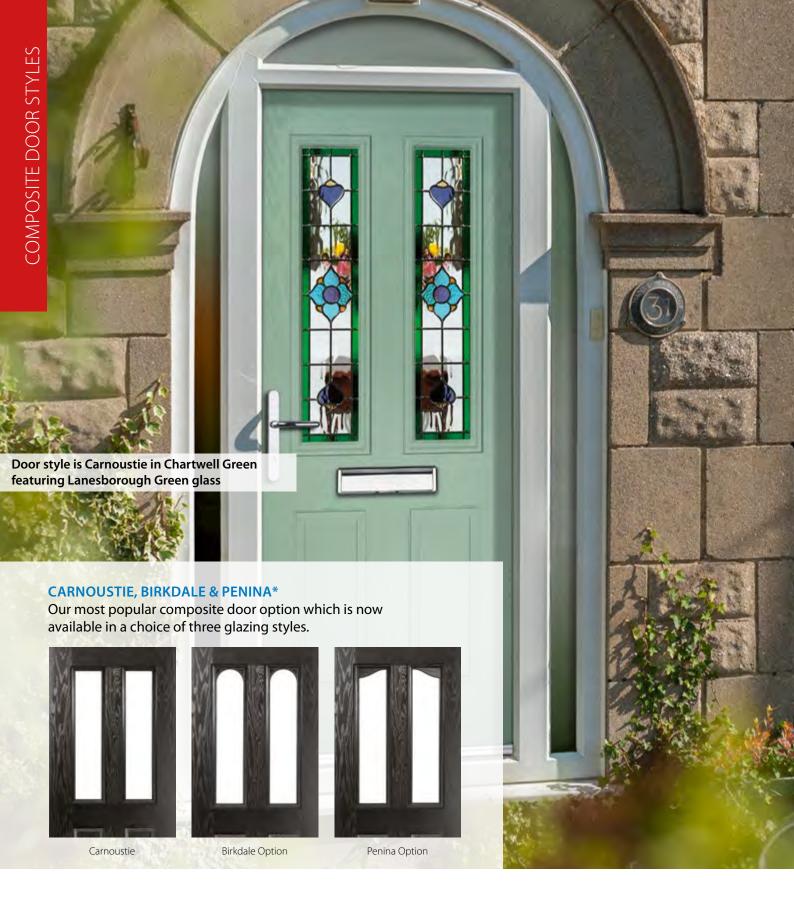
Manufactured from stainless steel, unlike lesser doors, our hinges come with a full 10-year guarantee and minimalist aesthetic design lines

10 WEATHERTIGHT

The insulated core is protected from water and moisture ingress by a high performance polymer skin. Our doors are also fully tested to all relevant Standards

111 KUBU EQUIPPED DOORS

You'll be able to check the status of your door no matter where you are, at any time of the day, right from the Kubu app on your phone.
With Kubu say goodbye to uncertainty and hello to peace-of-mind.



Our composite doors come in a wide choice of elegant designs and colour finishes, which means you can always find the perfect match for your home.

These are some of our favourite designs but if you can't see what you're looking for, please request a copy of our dedicated composite door brochure, The Classic Door Collection.

^{*} Lanesborough glass is not available in Birkdale & Penina options





Lytham Gridlite option

Style: **Lytham** Colour: **Red** Glass: **Athena**

Hardware: White lever pad

LYTHAM

The large glazed area lets light flood through which can be enhanced with the Gridlite option.



Style: Riviera
Colour: Clotted Cream
Glass: Artemis
Hardware: Black lever pad

RIVIERA

A traditional favourite with just a hint of modern.



Style: Belfry
Colour: Anthracite
Glass: Grange
Hardware: Chrome

BELFRY

Unlike other 'cottage' doors in the market, the Belfry has a unique 'offset etched' detailing and comes in two glazing styles.



Style: Troon
Colour: Black
Glass: Impression
Hardware: Chrome

TROON

A traditional six panel design gives the Classical interest and detail.

COMPOSITE DOOR GLASS OPTIONS Door style is Monza II Augusta long in Anthracite Grey featuring Luxor glass and 720mm pull bar Page 46 | Product Brochure

GLASS OPTIONS

CHOOSE THE PERFECT DESIGN FOR YOUR HOME

The decorative touch that defines your door, our wide range of glass options offer you the perfect choice.

Whatever your preference, all of our doors are internally glazed, while glass units achieve top ratings for energy efficiency, keeping your home safe, warm and welcoming.



Impression***





Lux



Panama







Athena









OBSCURE GLASS OPTIONS

PRIVACY FOR YOUR HOME

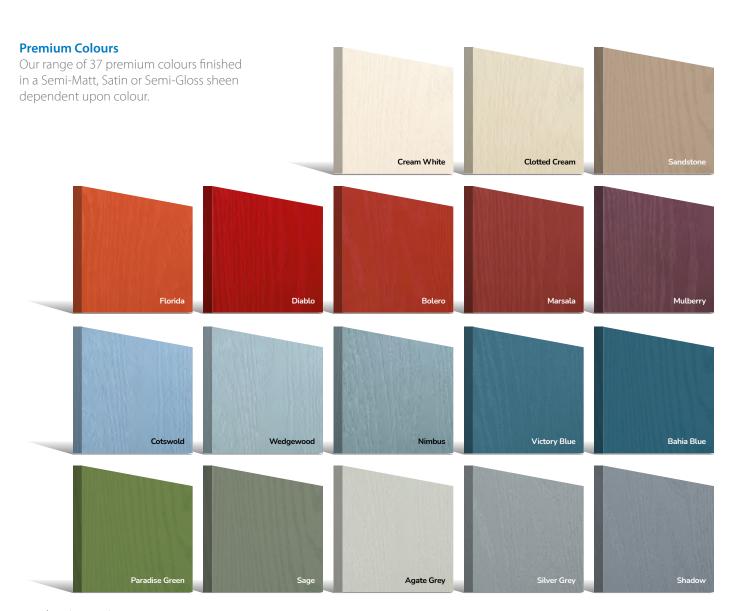
A choice of designs, our range of etched glass adds a touch of style, elegance and privacy to your home.



* Clear Bevels ** Textured Bevels *** Mixture of Clear and Textured Bevels. Door styles are also available with fully clear or obscure double glazed options, as shown above Please note double glazed options, do not come as laminated / SBD as standard unless specified.

DOOR COLOUR OPTIONS





COMPOSITE DOOR COLOUR OPTIONS

RAL Colours

Any RAL colour is available from us as a special order. Here are the most requested colours as an example.







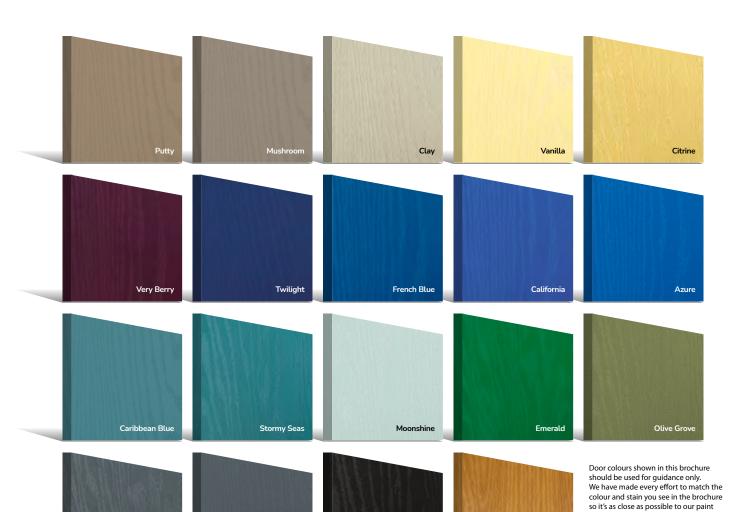








* Please note that due to the physical differences of a PVC-U outerframe and the GRP skin of the door, we cannot guarantee an exact colour match of door and outerframe.



Black Ash/Beck Brown

Military Grey

when applied to the doors. Due to the nature of the product it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever

reason.

KUBU EQUIPPED DOORS



How many times have you thought...have I locked my door? We've all been there!

With Kubu you'll never have to worry if your door is unlocked again.

Kubu uses smart and simple technology to monitor your lock in real time. You'll be able to check the status of your door no matter where you are, at any time of the day, right from the Kubu app on your phone.

With Kubu say goodbye to uncertainty and hello to peace-of-mind.

Be sure it's secure

What does the Kubu App do?

- It lets you see the status of your door (locked/unlocked).
- Get notifications with every turn of the key.
- You can schedule notifications when you want.
- It shows the history of your doors.
- You can share your door with family and friends.
- Its perimeter feature helps to prevent you from leaving your home unlocked.

Kubu (R)

Download the app

Kubu Home Hub

Door Module

Kubu Equipped Doors

To activate your Kubu Equipped Door Lock and make it smart, you will need to purchase your Kubu Smart Kit from www.kubu-home.com

Once your Kubu Home Hub arrives

- 1 Simply follow the QuickStart guide that comes with the Kubu Smart Kit in order to get set up.
- 2 During set up you will be prompted to enter a door reference code, this is on the dummy module that is within the Kubu lock smart activation slot

Be sure it's secure

- From any place in the world.
- · At anytime, day or night.
- On all the doors in your home.
- On all the homes that you look after.
- * Please note: Kubu Smart Technology is not available on slam shut doors.





Your composite door will include Smart technology, as standard.



SLIDING PATIO DOORS

Capable of spanning wider distance, sliding-doors leave the view from your property almost uninterrupted and create a great year-round connection between indoor and outdoor spaces.

Manufactured in thermally efficient and low maintenance PVC-U profiles and featuring high security multi-point locking mechanisms, we supply the market leading PatioMaster Sliding Patio Door. Luxurious soft open and close technology, contemporary finishes and slim sightlines mean that our inline sliding door range provides a seamless connection from your home to garden.





PAS 24 Security Keep Rail Jamb & Keep Rail Head







- 1 Slim sightline multi-chamber energy efficient framing system
- 2 Smooth glide lightweight opening and closing mechanism tested to 150,000 cycles
- White, wood-grain and colour options (see page 41)
- High performance energy efficient A-Rated 28mm glazing as standard

- 5 Two three or four pane options
- 6 Steel reinforcement
- 7 Six point locking system with anti-jacking technology for outstanding security as standard
- 8 Anti-lift brackets fitted as standard to all sliding sashes
- 9 Featuring anti-bump cylinders if SBD is selected

- 10 Low track low threshold options for ease of access (internal use only)
- Weather seals prevent draughts and leaks
- Secured by Design Option available (in two pane option) through our supplier Emplas, for accredited products please see:



SLIDING UPVC PATIO DOOR OPTIONS

Our Sliding Patio Doors offer incredible design flexibility, so finding a combination that's right for your individual home is simple.

- 1 Decide on a door combination, choosing either from two, three or four pane options
- 2 Take your pick from our range of colours (see page 41) and handles

GLASS

All of our sliding doors come with A Rated energy efficient glass which is toughened for your families safety.

HANDLES

Our high security handles are manufactured from robust materials to an attack resistant design. Available in White, Chrome, Gold, Satin and Black, they feature a special scratch resistant finish and are guaranteed for 10-years.

2 PANE OPTION



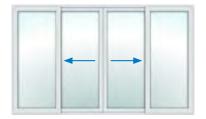
3 PANE OPTIONS



3 PANE OPTIONS



4 PANE OPTION















FRENCH DOORS









Be sure it's secure

All our PVC-U doors are Kubu equipped as standard, see page 50

- 1 70mm slim sightline frame featuring sculptured and chamfered options plus extensive choice of colour and finish options (see page 41)
- Thermally efficient outer frame featuring six 'honeycomb' chambers and five chamber sash
- 3 Energy efficient recycled composite material or full steel reinforcement options
- Deeper drainage channels carry water away quickly improving weather performance
- 5 8mm cover on weather seals and optional dog bolt security upgrade available on hinge side of door

- 6 Specially designed hardware fixing points and local thickening of frame walls to improve screw retention and improved security
- High security internal glazing system
- 8 Energy efficient double glazed options featuring warm-edge spacers and low-e coatings.
- 9 High security multi-point locking system providing the ultimate burglar deterrent
- 10 Meets and exceeds all current building standards (when 3* cylinder and laminated glass is selected)



Choose the perfect frame detail to match your new or existing windows and doors.



SCUI PTURED DETAIL

Sculptured detailing offers a more traditional decorative finish replicating the curves found on traditional timber windows.



CHAMFERED DETAIL

Chamfered detailing features a more contemporary and simpler beveled edge, with straight sightlines



DESIGNED TO PERFECTION, BRIGHTEN YOUR ROOM WITH BI-FOLDING DOORS THAT COMBINE ROBUST FUNCTIONALITY AND SECURITY WITH BREATHTAKING ELEGANCE.



When it comes to bringing more of the outdoors into your home, it's the details in your bi-folding doors that make the difference. Great looking handles in matching finishes. A perfect glide. Slimmer profiles. More glass. Better protection. Superb heat retention. Our Bi-folding door gets every element right.

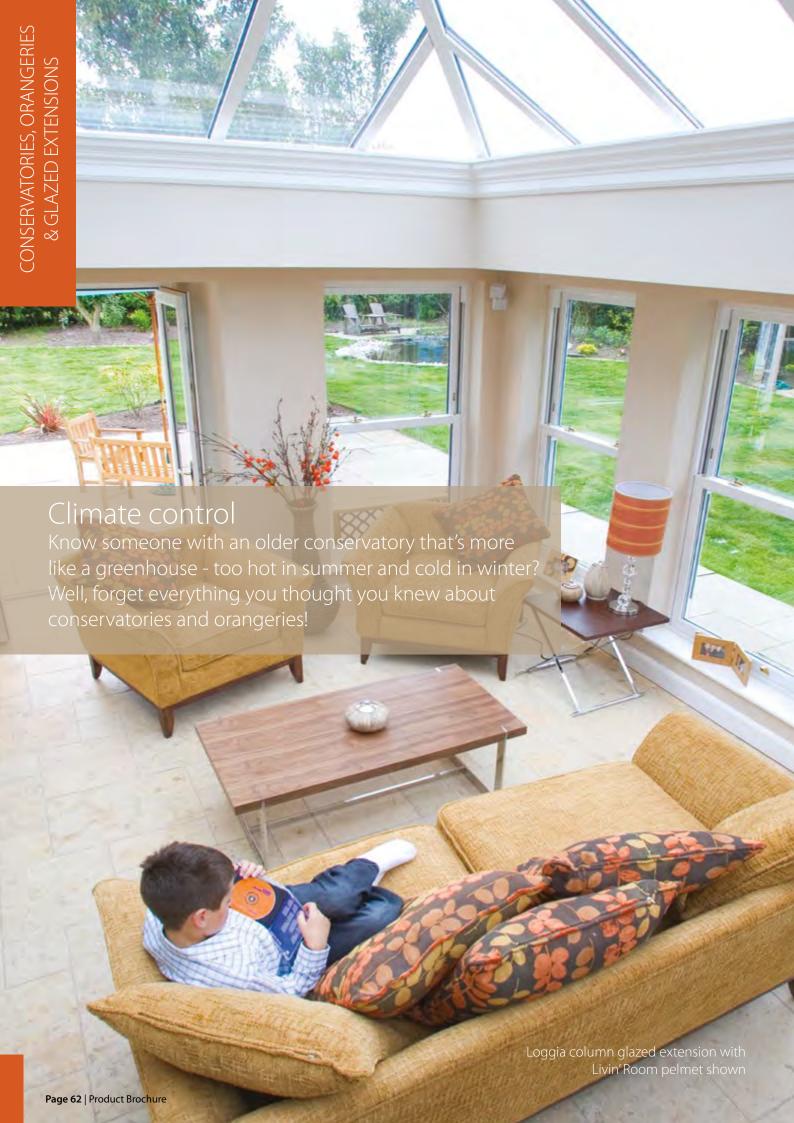




A unique, pivoting axle in the rollers allows the wheels to follow any undulations in the stainless-steel tracks underneath. Combined with sealed bearings in the stainless-steel wheels and lateral rollers, the doors will glide effortlessly and smoothly for years to come.







CONSERVATORIES, ORANGERIES, AND GLAZED EXTENSIONS – TECHNICAL OVERVIEW

A revolution in glass and frame technology means that today's conservatories, orangeries and glazed-extensions are a practical and affordable way to add year round family living space to your home.

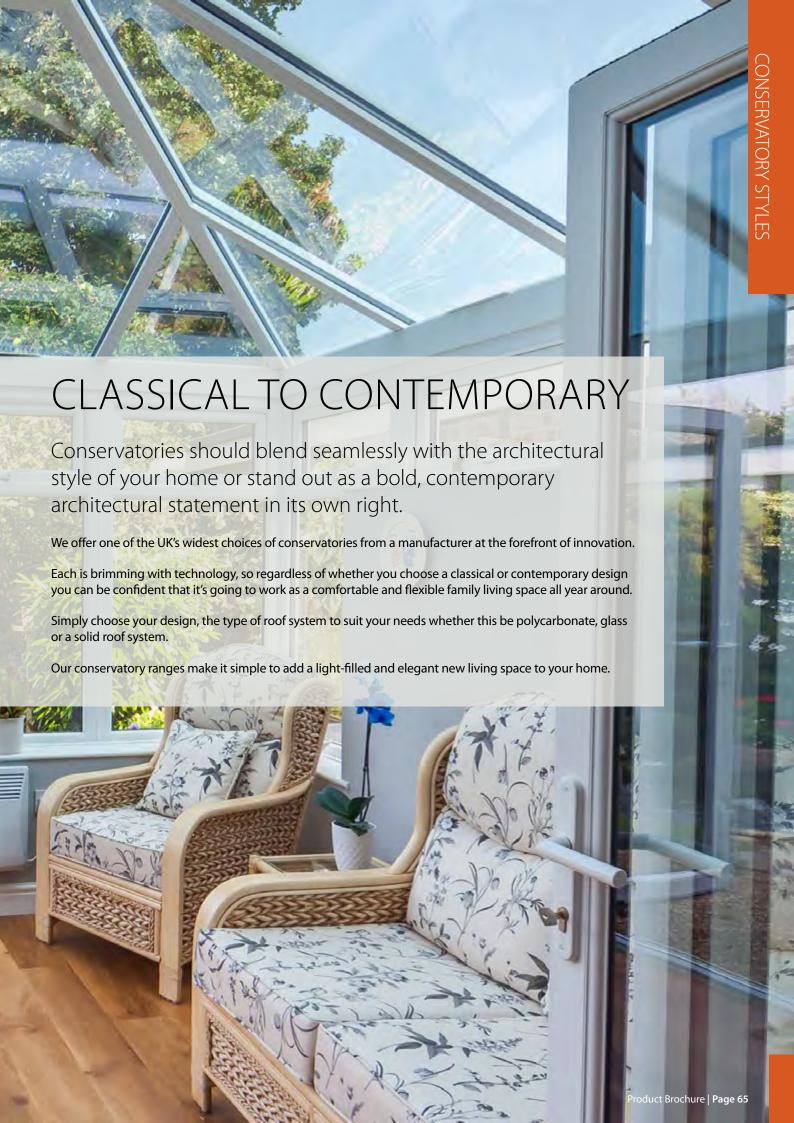
Our premium ranges feature advanced energy efficient and solar reflective glass and highly insulated roofing bars and eaves, which alongside sophisticated ventilation systems, create a comfortable year round temperature, and with it, delightful, elegant and light filled spaces.



- 1 A-Rated energy efficient Low-e glass, retains the heat within your home, while reflective layers control the amount of sun light that enters your conservatory, preventing the build-up of heat
- 2 Self-cleaning optional coatings prevent dirt and pollution sticking to glass, washing it away with rain fall
- 3 Energy efficient and low maintenance roof glass and composite tiled roof options (polycarbonate also available)
- Trickle ventilation system in the ridge or lean-to wall plate releases build-up of hot air.
 Optional eaves ventilation fits

- between the side-frame and the roof with easy 'on' /'off' control
- 5 Roof vents provide fast and effective release of build-up of heat. Electric vent openers help maintain a constant temperature, featuring rain sensors and thermostats
- 6 Optional underfloor heating brings warmth and sense of luxury underfoot
- 7 Optional insulated electrical housing system allows you to select your conservatory lighting from a far wider choice including many 'standard' fittings
- 8 Optional internal pelmet can be added to standard

- conservatory systems to emulate the appearance of a premium orangery installation or a more substantial glazed extension feel at a value price point. It also provides a housing for down-lighting
- 9 Bi-fold doors or large inline sliding patio doors open whole elevations to the outside, connecting your new living space to the world outside
- High security, energy efficient windows designed to match a range of contemporary colours or low maintenance woodgrain finishes



Georgian

Available in a full height glass 'wall' system or more traditional low brick wall and pillars, the Georgian is an elegant conservatory design, flexible enough to seamlessly blend in with a period property and surrounding brick or render of a main house, or as a more contemporary full glass or glass and feature wall extension. A flat fronted style creates flexible, square or rectangular floor space.

Victorian The classical ture a three of at wide angle enjoys such classical Victorian of the classical

The classical conservatory design, Victorian conservatories feature a three or five facet Victorian bay, which places windows at wide angles to one another, giving it its popular shape. It enjoys such significant appeal because although based on classical Victorian styling, it's a design that blends into not only period - but new homes.

Gable

Delivering the same flexible square or rectangular floor space as a Georgian conservatory, Gable-fronted conservatories feature a slightly higher roof pitch, while the front panel of the roof remains upright forming the classic triangular gable shape. It's available in either traditional part-solid wall and pillar or full glass elevations.



Product Brochure Page 67





GLASS OPTIONS

Glass is the critical ingredient in good conservatory, orangery and glazed extension design. It features lots of different technical elements, which come together to create a comfortable year-round ambient temperature.

Our conservatories and orangeries feature the latest innovations in glass design. We'll take you through the options and help you make the right choice based on the specific location of your new conservatory or glazed extension.

This is defined by lots of different factors including aspect to the sun, the over shadowing by trees or buildings and exposure to the elements, including wind, rain and snow.



ENERGY EFFICIENT LOW-E GLASS

Low-e glass provides a high level of insulation reducing the amount of heat that is transferred through the glass and your home to the world outside. This helps to keep your conservatory, orangery or glazed extension, warm even on the coldest of days. It's rated in U-values or the amount of heat transferred between materials. The lower the rating the higher the performance of insulated glazing. You can be assured we use only the best performing A - Rated glass units, as standard.



SOLAR CONTROL GLASS

Solar control glass helps regulate the amount of solar energy coming into your conservatory, which unchecked can lead to an uncomfortable build-up of heat. It helps to create a consistent ambient temperature inside your new conservatory, orangery or glazed extension.

If your conservatory is potentially South facing, you might want to check out our Habi Maxi range. Keep cool with 91% solar reflection!



SELF-CLEANING GLASS

Self-cleaning glass features a coating that reacts with UV rays in sunlight. This photocatalytic process, loosens and breaks down organic dirt particles on the surface of the glass.

The surface of the coating is also hydrophilic. This means that it behaves a little bit like soap, so that rather than attracting water to form droplets, it forms a thin layer that then sheets away quickly and dries without leaving unsightly drying spots.



LIGHT TRANSMISSION

Too much bright sunlight can create an uncomfortable glare. Our conservatory glass range includes special tints to control the amount of light entering your new living space. It means regardless of your planned use, dining room, kitchen, lounge or office, you can choose a level of natural light that works for you.

CONSERVATORY ROOF & FRAME GLASS OPTIONS

наы-Мохі

This high-performance glass reflects up to 91% of the sun's heat, while the distinctive cooling tint provides exceptional glare reduction, while still delivering a high level of light transmission.

Product	Light Transmission	Solar heat reflection	Self cleaning
Max/Low E	8%	91%	N/A



Habi-emerald

Another high-performance option glass reflects up to 82% of the sun's heat, reducing internal temperatures by up to 9°C during hot summer days. The greenish tint also provides effective glare reduction.

Product	Light Transmission	Solar heat reflection	Self cleaning
Emerald/Low E	43%	78%	✓



Habi-Blue

Featuring a subtle blue tint, Habi Blue Self-Cleaning glass reflects up to 60% of solar radiation, reducing internal conservatory temperatures for easy year-round living.

Product	Light Transmission	Solar heat reflection	Self cleaning
Blue/Low E	47%	60%	✓



Habi-SunBlue

Featuring a classic sky blue tint Habi SunBlue at 80%, delivers the highest levels of solar heat reflection in our blue tint range plus great glare reduction making it a hugely popular choice.

Product	Light Transmission	Solar heat reflection	Self cleaning
Blue/Low E	27%	80%	~



Habi-Natural

With its soft neutral tone Habi Natural Self-Cleaning glass features the slightest of tints providing a natural appearance to the finished room.

Product	Light Transmission	Solar heat reflection	Self cleaning
Natural/Low E	42%	60%	✓



Habi-Bronze

With a warm and subtle tint, this energy efficient and highly insulative glass will help to keep your conservatory warm on the coldest of days.

Product	Light Transmission	Solar heat reflection	Self cleaning
Bronze/Low E	49%	52%	✓







The UltraSky Orangery

Featuring a full glass roof with external cornice and plastered internal pelmet, this innovative design eliminates the roof deck featured in a traditional orangery design, fully opening the room inside to the sky above. Cornice-detailing and pillar work deliver a classical orangery aesthetic, externally.

Whether replacing an existing roof or building a new extension, a lantern roof from Atlas is a great way to pull natural light into a room.

The Atlas lanterns offer exceptional benefits unmatched by any other roof on the market. The internal and external design compliments any home whilst flooding any room with maximum light.



The LivinRoof

The LivinRoof brings you one step closer to a traditional extension - but as a glazed extension, at the fraction of the cost. Featuring an internal perimeter pelmet, the solid and glazed roof system can be configured to almost any design, featuring as much or as little glass as you decide.

Internally-plastered the vaulted ceiling creates a sense of openness, while glazed sections bring light into your room.

Externally finished in a contemporary urban grey and cornice, the LivinRoof adds stylish and almost limitlessly adaptable new space to your property.

REPLACEMENT ROOFS

If you've inherited an older conservatory with the purchase of your new home or you wish to upgrade your existing conservatory for all - year round living space, you can choose from a range of different options to bring your room into the 21st century.

We would recommend our state of the art solar reflective glazing options or our highly insulated solid roof options, whether this be the Livin' Room or UltraRoof 380.

Depending on the suitability of the original construction of your conservatory, including windows and pillars, you can also choose an external finish of Anthracite Grey Aluminium or composite titles in the colours shown below: Talk to our team to find out more.









Carbon Grey

Harvest Brown

Terra Brick







THERMAL EFFICIENCY

One of the foremost reasons why so many homeowners invest in solid roof conservatories is to achieve a more thermally efficient room that offers a comfortable room temperature regardless of the outdoor weather.

Older conservatories fitted with a polycarbonate roof are the best example of how the room can be too cold to use in winter, and too hot to use in summer.

Glass conservatory roofs go a long way towards solving this problem and are far better at controlling the movement of heat that is allowed in and out of a room but, unquestionably, the most energy efficient solution is the UltraRoof 380 roofing system.

Capable of achieving an enviable u-value (heat loss value) of just 0.12 W/m²K, UltraRoof is one of the most thermally efficient, lightweight roofing systems available. And, what's more, large full length glass units or Velux skylights can be incorporated into the design to facilitate overhead natural light and views of the skies above. Please see Glazing Options on pages 68-69 for the u-values of the various performance glass types that we offer.







SECURITY

PEACE OF MIND, BUILT IN

With one home in England and Wales broken into every seven seconds – the majority by forcing or kicking a door – your doors and windows are in the 'frontline' in the battle to protect your home from intruders.

All of our doors and windows are designed to give you and your home the highest levels of protection, featuring multi-point locking and reinforced frames.

We can also supply doors and windows to the Secured by Design Police Preferred Specification through our supplier Emplas, for accredited products please see:

 $https://www.secured by design.com/member-companies/sbd-members \ and \ search \ for \ Emplas \ Window \ Systems \ Ltd$









idealwindowsolutions

Contact us now

See how **Ideal Window Solutions** can enhance your home and add value

www.idealwindowsolutions.co.uk

Email: enquiries@idealwindowsolutions.co.uk

Visit our stunning Fareham or Chichester Showrooms



Fareham Showroom:

The Unity Building Fort Fareham Industrial Site Fareham, Hampshire PO14 1AH

Call: 01329 238399



Chichester Showroom:

8 Market Road Chichester West Sussex PO19 <u>1JW</u>

Call: 01243 790154

www.idealwindowsolutions.co.uk

Email: enquiries@idealwindowsolutions.co.uk

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